

Appl. No. 10/731,937  
Atty. Docket No. CM1976C  
Amdt. dated August 1, 2005  
Reply to Office Action of 6/14/2005  
Customer No. 27752

### AMENDMENTS TO CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

#### Listing of Claims:

Claim 1. (Currently Amended) A process of making a holographic structure comprising:  
producing a pattern on an organic solvent based embossable layer to form an embossed layer exhibiting a holographic effect;  
applying a ~~metallie~~ an aluminum layer onto said embossed layer; and  
applying a primer and a printing ink layer onto said ~~metallie~~ aluminum layer such that said printing layer and said ~~metallie~~ aluminum layer are solely separated by said primer,  
wherein said embossable layer comprises a polyester film and an acrylic based lacquer applied to said polyester film,  
wherein said primer comprises acrylic compounds and is water solvent based and wherein said printing ink layer is organic solvent based, and said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as said organic solvent and said white ink comprising ethylacetate as said organic solvent.

Claims 2-3. (Cancelled)

Claim 4. (Previously Presented) The process of claim 1 further comprising the step of laminating said polyester film to a thermoplastic film.

Claim 5-9. (Cancelled)